

Work Order ID 64477

December 6, 2010 1:53:03 PM



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Item ID: D407-728-411

Accept



Setup Start



Revision ID:

Item Name: Skidtube Protector

Stop



Start Date: 12/06/10 Start Qty: 2.00



Cust Item ID:

Required Date: 12/06/10 Req'd Qty: 2.00



Customer:

Reference:

Approvals:

Process Plan:

[Signature]

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revisión Nbr

N/A

Rev N/A

100

0.00



DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile and create labels per PPP D407-728-411 CHG001

8/10/12/06

CK per BG 10/12/06

105

0.00



Pick Kit

Packaging

Memo

0.00

Packaging

12/10/06 SP (50)

110

QC- 100% Inspect kits for completeness

0.00



QC

Memo

0.00

Quality Control

8/10/12/06

(42)

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Item ID: D407-728-411

Accept



Setup Start



Revision ID:

Stop



Item Name: Skidtube Protector

Start Date: 12/06/10 Start Qty: 2.00



Cust Item ID:

Required Date: 12/06/10 Req'd Qty: 2.00



Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120 	Packaging	0.00							
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D407-728-411 <input type="checkbox"/> Location <u>A</u> <input type="checkbox"/> PPP Rev: <u>62</u>								
130 	QC21- Final Inspection - Work Order Release	0.00							
QC	Memo	0.00							
Quality Control									

12/12/10 SD [Signature]

ck 12/12/10

MF 10-12-04

Picklist Print

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Page 1

Work Order ID: 64477

Parent Item: D407-728-411

Parent Item Name: Skidtube Protector





Start Date: 12/06/10

Required Date: 12/06/10

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP Rev:A 05.10.19 New issue KJ/EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
AN960JD10L  Washer	NAS1149D0332J	Purchased	No			110	Each	0.0000	28	56			
D3340-13  Aft Skidtube Protector		Manufactured	No			110	Each	4.0000	1				
				<u>Location</u>			<u>Loc Qty</u>		<u>Loc Code</u>				
				ST500			4						
				64366			4						
D3340-7  Fwd Skidtube Protector		Manufactured	No			110	Each	4.0000	1				
				<u>Location</u>			<u>Loc Qty</u>		<u>Loc Code</u>				
				ST500			4						
				35703			4						
MS27039-1-08  Screw		Purchased	No			110	Each	1,438.000	28	56			
				<u>Location</u>			<u>Loc Qty</u>		<u>Loc Code</u>				
				ST291			1438						
				110835			455						
				115108			983						

REFERENCE ONLY

IIN-D407-728

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206 L/ L1/ L3 /L4 SERIES & 407 HIGH/LOW GEAR SERIES and 206 L/ L1 /L3/ L4 & 407 FLOAT GEAR SERIES

Qty -311	Qty -411	Qty -313	Qty -413	Qty -315	Qty -415	Part Number	Description
							206 L/L1/L3/L4 LOW GEAR & 407 HIGH/LOW GEAR
X						D407-728-311	REPLACEMENT WEARPAD KIT
	X					D407-728-411	SKIDTUBE PROTECTOR KIT
							206 L/L1/L3/L4 HIGH GEAR
		X				D206-728-313	REPLACEMENT WEARPAD KIT
			X			D206-728-413	SKIDTUBE PROTECTOR KIT
							206 L/L1/L3/L4 & 407 FLOAT GEAR
				X		D407-728-315	REPLACEMENT WEARPAD KIT
					X	D407-728-415	SKIDTUBE PROTECTOR KIT
5		6		7	1	D3339-3	CENTER WEARPAD
1						D3339-5	FORWARD WEARPAD
		1		1		D3339-7	LONG FORWARD WEARPAD
1				1	1	D3339-9	AFT WEARPAD
	1					D3340-7	FORWARD SKIDTUBE PROTECTOR
	1					D3340-13	AFT SKIDTUBE PROTECTOR
			1		1	D3340-15	CENTER SKIDTUBE PROTECTOR
			1			D3340-17	AFT SKIDTUBE PROTECTOR
			1			D3340-19	CENTER SKIDTUBE PROTECTOR
					1	D3340-21	AFT SKIDTUBE PROTECTOR
					1	D3340-25	FORWARD SKIDTUBE PROTECTOR
28	28	38	38	46	46	MS27039-1-08	SCREW
28	28	38	38	46	46	AN960JD10L	WASHER
				8	8	NAS1330C3K116	BLIND INSERT

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Revision: A
Date: 05.08.03